

Work Order ID 67913

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Monday, April 04, 2011 2:55:18 PM

Item ID: D022-720-011L02

Accept



Setup Start



Revision ID:

Stop



Item Name: Cabin Floor Protectors-BLK

Start Date: 4/4/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 4/6/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

H

Date:

11-04-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

DSI 9545

A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy paperwork & type labels as per PPP D022-720-011L02 / DSI 9545
CHG003*8/10/125**11-04-11*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/4/25 42

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*8/10/125**74*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 67913

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Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D022-720-011L02 / DSI 9545 Location: <u>SI</u> PPP Rev: <u>Draft</u>								
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							

11/4/05

11/4/26

LMF
11-04-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 67913

Parent Item: D022-720-011L02

Parent Item Name: Cabin Floor Protectors-BLK





Start Date: 4/4/2011

Required Date: 4/6/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 11.03.02 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2854-1-100  Velcro Strip, Looped		Manufactured	No			110	Each	0.0000	4	16			
D2854-3-100  Velcro Strip, Hooked		Manufactured	No			110	Each	0.0000	4	16			
D3280-1L02  Floor Protector, LH		Manufactured	No			110	Each	0.0000	1	4			
D3280-3L02  Floor Protector, RH		Manufactured	No			110	Each	0.0000	1	4			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY**2.0 GENERAL NOTES****COMPATIBILITY**

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification.

3.0 INSTALLATION PROCEDURE

The Dart D022-720-011 Cabin Floor Protectors should be installed as follows:

- 3.1 Remove any existing floor protection that may interfere with the installation of the D3280-1 or D3280-3 Floor Protectors .
- 3.2 Apply qty(2) 10" long velcro strips to the bottom of both Floor Protectors as shown in Figure 1. Remove adhesive back.
- 3.3 Place the D3280-1 and D3280-3 Floor Protectors on the cabin floor of the aircraft as shown in Figure 1. Push the trays down so they are firmly seated on the floor (ie. will not move during flight) and will not interfere with any of the aircraft controls.

NOTE: Previous interior modifications may necessitate minor trimming of D3180-1/-3 to facilitate installation. Trim to fit as required.

NOTE: To clean floor protectors, use mild soap or detergent with warm or cold water. Do not use abrasive or highly alkaline cleaners.

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Cabin Floor Protectors. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D022-720-011	2.0 lb	0 in	0 in-lb	50 in	100 in-lb
Cabin Floor Protectors	0.91 kg	0 m	0 m-kg	1.27 m	1.2 m-kg

5.0 PARTS LIST

Qty -011	Part Number	Description
X	D022-720-011	CABIN FLOOR PROTECTORS
1	D3280-1	FLOOR PROTECTOR, LH
1	D3280-3	FLOOR PROTECTOR, RH
4	D2854-1-100	LOOPED VELCRO STRIP
4	D2854-3-100	HOOKED VELCRO STRIP

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Revision: **A**
Date: 04.04.06

